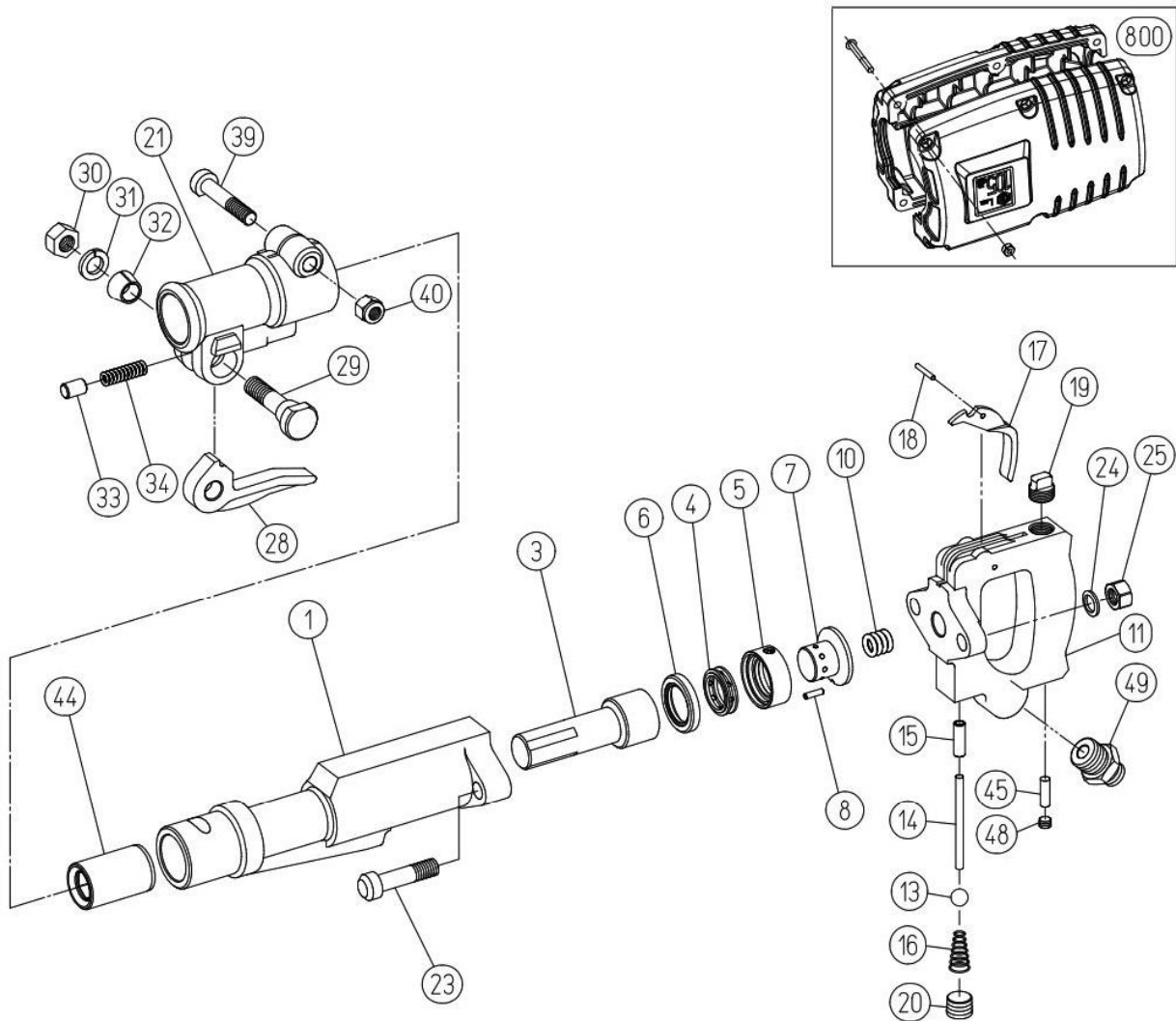


TCD-20

Parts List

Exploded View



TCD-20

				MUST REPLACE 100% HIGH WEAR 70% MEDIUM WEAR 50% LOW WEAR 30% NON WEAR 10% SUBJECT TO EXTERNAL DAMAGE						Spare Parts Service Chart	
Symbol No.	Parts No.	Q'ty Req.	Description								This service chart is a guide to expectant life of component parts. The replacement levels are based on average tool usage over a one year period. Example : For 10 tools in use : 10 must —replace items will be required per year, 7 high wear items, etc. Note : Quantities must be increased if the tool is in more service or continuous usage. LEGEND X—Type of wear, if no other comments apply. A—Easily lost or damaged during disassembly and reassembly.
1	410207010	1	Cylinder					X			
3	410207040	1	Piston			X					
4	410207150	1	Valve				X				
5	410207190	1	Valve Chest				X				
6	410207170	1	Valve Seat				X				
7	410207200	1	Valve Guide					X			
8	130401025	1	Valve Chest Dowel Pin 4.726X17.3					A			
10	130801023	1	Plunger Spring	X							
11	410207480	1	Back Head					X			
13	130505036	1	Polyurethane Rubber Ball 9/16					A			
14	410207E00	1	Throttle Pin					X			
15	410221300	1	Throttle Valve Stem Guide					X			
16	130801030	1	Throttle Valve Spring			X					
17	410207120	1	Trigger				X				
18	130401024	1	Trigger Pin 3.969X25				X				
19	410211720	1	Oil Plug (NPTF)					X			
20	134904004	1	GD Plug (NPTF1/2)					X			
21	410201530	1	Front Head					X			
23	410207500	2	Back Head Bolt					X			
24	131313114	2	Conical Spring Washer (M14-2H)				X				
25	134201015	2	Back Head Bolt Nut				X				
28	410201610	1	Steel Retainer	X							
29	410201621	1	Steel Retainer Bolt			X					
30	134601016	1	Nylon Nut (UNF5/8)			X					
31	131301016	1	Spring Washer (M16)			X					
32	410201640	1	Steel Retainer Bolt Bushing			X					
33	410201650	1	Steel Retainer Plunger	X							
34	130801028	1	Steel Retainer Spring	X							
39	410201540	1	Front Head Bolt					X			
40	134201012	1	Nylon Nut (UNF1/2)				X				
44	410207570	1	Front Head Bushing	X							
45	136101011	1	Oil Control Felt				X				
48	134903001	1	GDL Plug (NPTF1/8)					X			
49	410207360	1	Air Inlet					X			
800	410207D8C	(1)	Muffler CP					X			