

TORQUE-CONTROLLED IMPULSETOOLS



Sizes

Y-56E-JQ, Y-140JQ and YX-3000J impulsetools. All controlled by YTC-3 Poka Yoke controllers.

Target torques:

20Nm, 80Nm, 180 Nm.

Tightening applications on:

Pre-tightening of anchor-bolts and final tightening of anchor bolts. Three YTC-3 controllers built in

into one controller cabinet.

In use by:

Assembly site for manufacturing of wind-turbines, Germany

Advantages for this customer:

Both in pre-tightening stage as well as in final tightening, the customer needs to have assurance that all bolts are tightened evenly. The YTC-3 Poka Yoke controller is counting every bolt as it is tightened to its target torque.

Due to the low levels of reaction forces, the target torque of final tightening can be reached with handheld impulse wrenches. No additional supports are needed, which keeps the workstation flexible.

Conclusions

- Zero Fault Production
- Flexible and fast assembly







